

# Start-Work Checks

## Hot Work



**Start-Work Authority:** Confirm below are in place and verified prior to starting work

<b>Save Your Life Actions</b>	<b>Person(s) Performing Work (initial)</b>	<b>Start-Work Verifier (initial)</b>
All exposed persons performing work must confirm each action below.		

### Isolation of Hazardous Energy (Lockout Tagout)

I have confirmed:

- 1 Hot work has been evaluated for Isolation of Hazardous Energy (IHE) requirements.

Does hot work require IHE?  Yes  No

**If yes:** Complete **IHE Start-Work Checks**.

**If no:** Continue to **Step 2**.

### Hot Work

I have confirmed:

- 2 The atmosphere is within allowed limits prior to hot work.

**Oxygen:** between 19.5–23.5%

**LEL:** less than 0%

**H<sub>2</sub>S:** less than 5 ppm

**Other gas tested:** \_\_\_\_\_

- 3 Gas testing frequency has been established.

- 4 Drains, openings and vents are sealed.

- 5 All combustible materials have been removed, covered or drenched.

- 6 Firefighting equipment has been inspected and is at hot work site.

- 7 Heat, slag or sparks will be contained.

- 8 Dedicated Fire Watch is in place.

**Stop and seek help if any of the above safeguards are not in place**

Work Permit No.: \_\_\_\_\_

Role	Printed Name	Date
<b>Start-Work Verifier</b>		

# Start-Work Checks Hot Work

